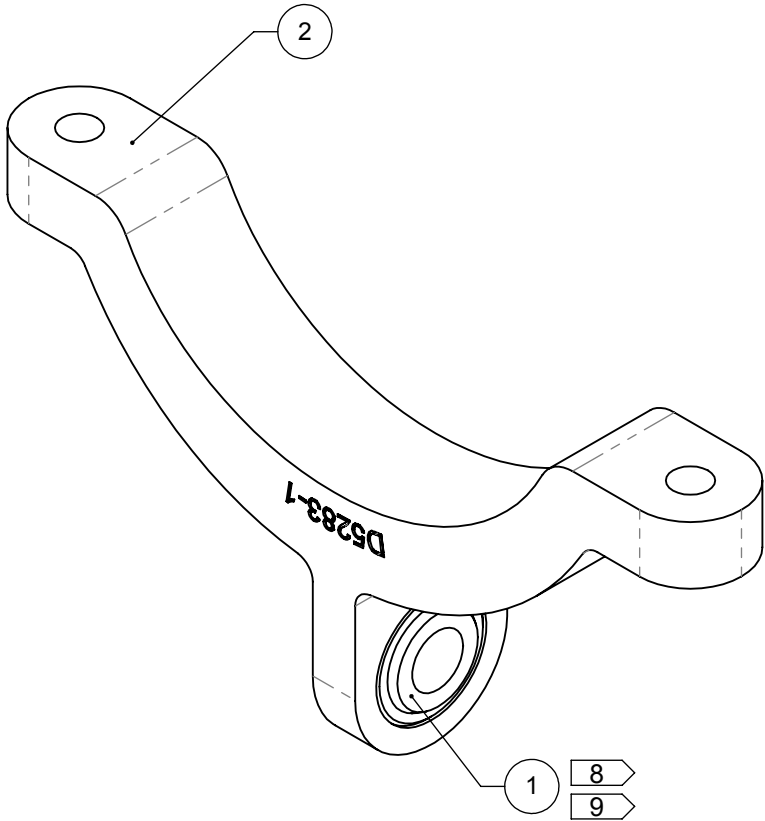


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5283-041	BASKET CLAMP ASSY
1	1	D2611	BEARING
2	1	D5283-1	BASKET CLAMP



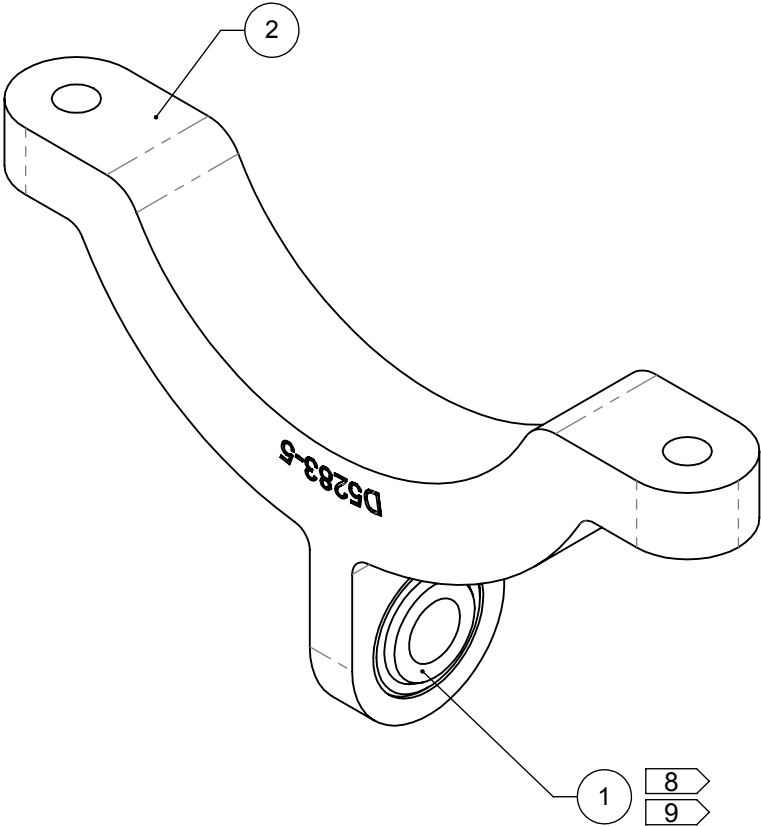
D5283-041 BASKET CLAMP ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE GLOSS" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 018 6.1
 - 7) WEIGHT: 0.26 lbs
 - 8) MASK BEARING BORE PRIOR TO POWDER COAT
 - 9) PRESS FIT D2611 BEARING AND STAKE 4 PLACES PER SIDE

PRELIMINARY ISSUE

A	NEW ISSUE		DB	15.06.30
REV.	DESCRIPTION		BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	AJS	DRAWING NO.		REV. A9
MFG. APPR.	JLM	D5283		SHEET 1 OF 9
APPROVED		TITLE		SCALE
DE APPR.		BASKET CLAMP ASSY		NTS
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ITEM	QTY -043	P/N	DESCRIPTION
	X	D5283-041	BASKET CLAMP ASSY
1	1	D2611	BEARING
2	1	D5283-5	BASKET CLAMP



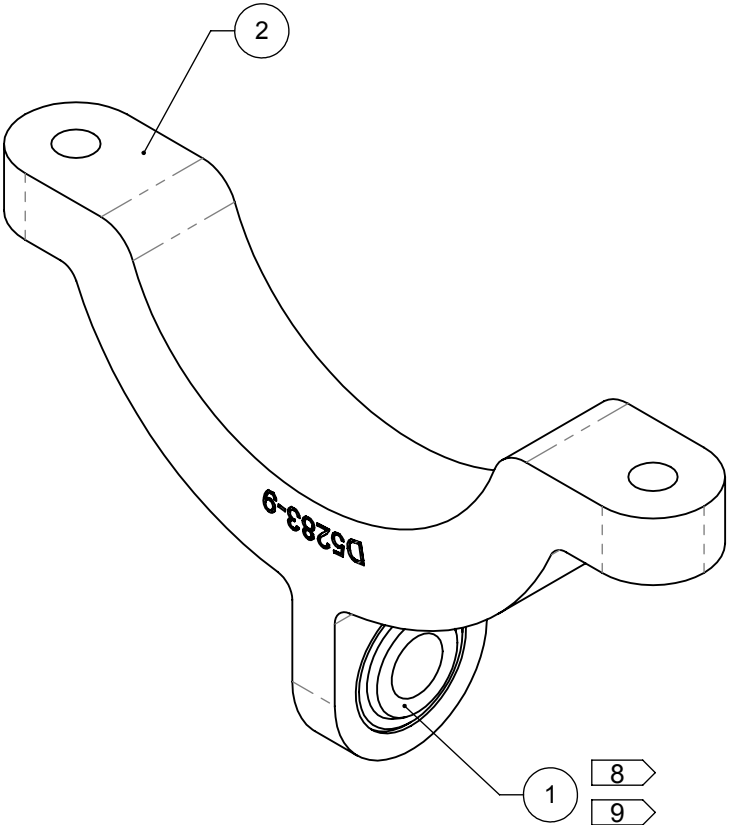
D5283-043 BASKET CLAMP ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE GLOSS" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 018 6.1
 - 7) WEIGHT: 0.28 lbs
 - 8) MASK BEARING BORE PRIOR TO POWDER COAT
 - 9) PRESS FIT D2611 BEARING AND STAKE 4 PLACES PER SIDE

PRELIMINARY ISSUE

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AJS	DRAWING NO.	REV. A9
MFG. APPR.	JLM	D5283	SHEET 2 OF 9
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DE APPR.		BASKET CLAMP ASSY	NTS
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ITEM	QTY -045	P/N	DESCRIPTION
	X	D5283-045	BASKET CLAMP ASSY
1	1	D2611	BEARING
2	1	D5283-9	BASKET CLAMP



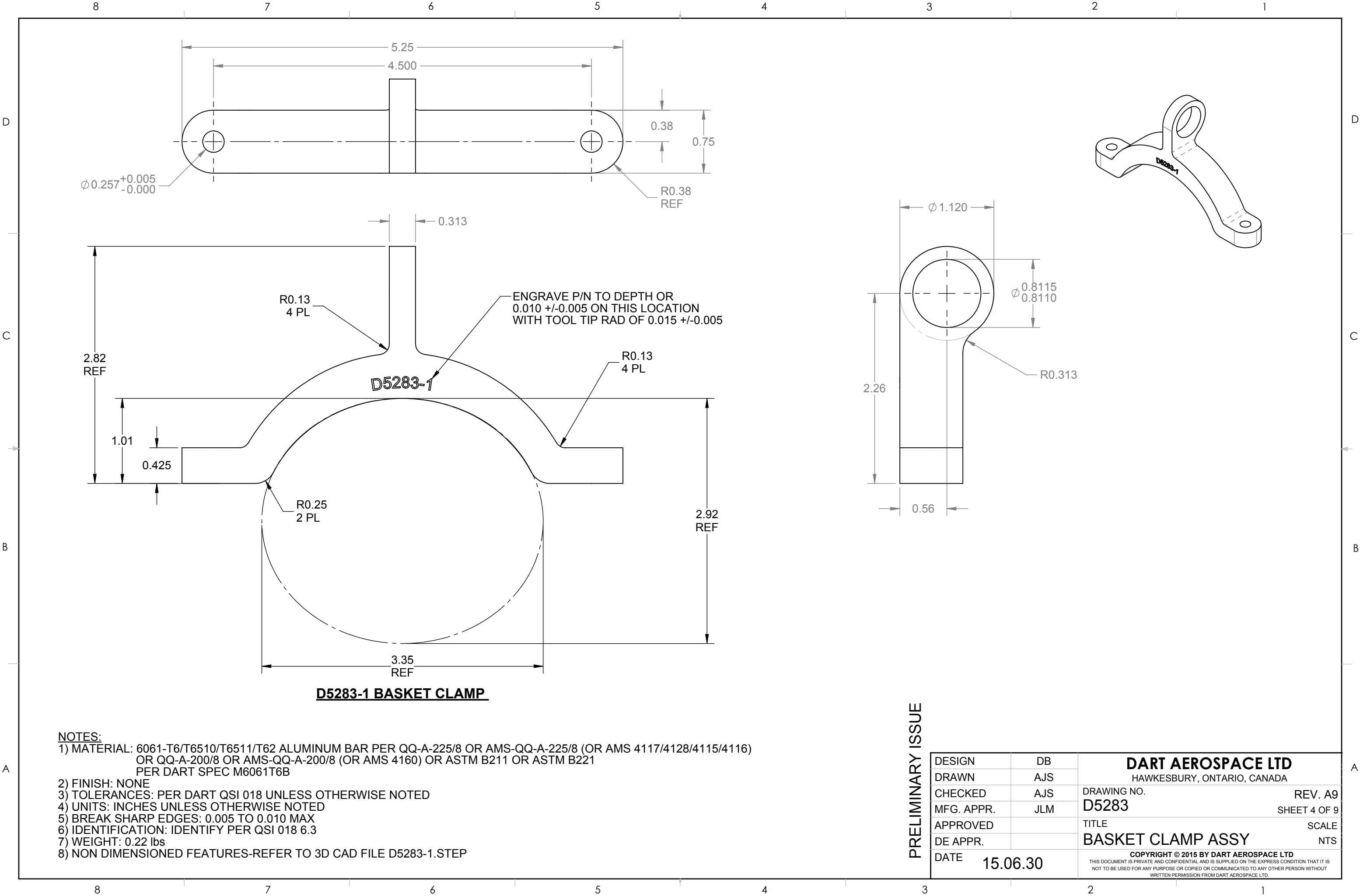
D5283-045 BASKET CLAMP ASSY

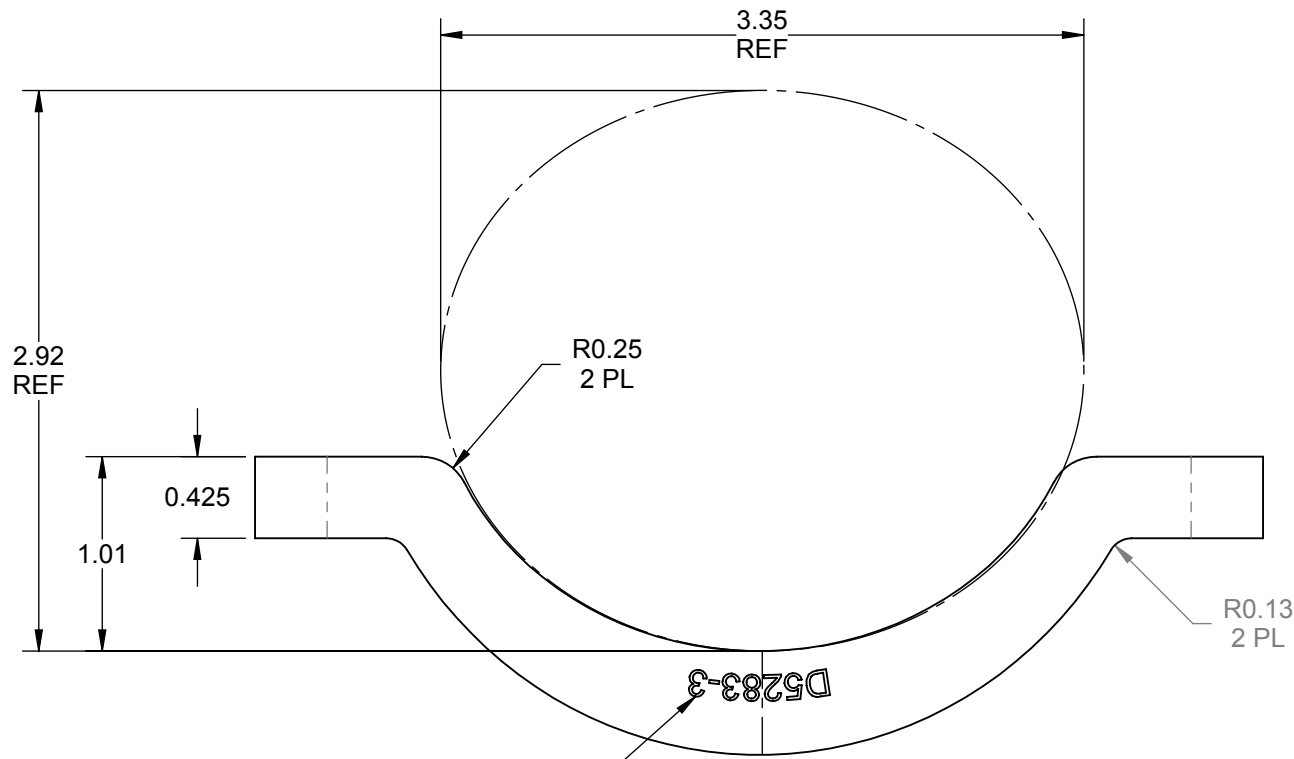
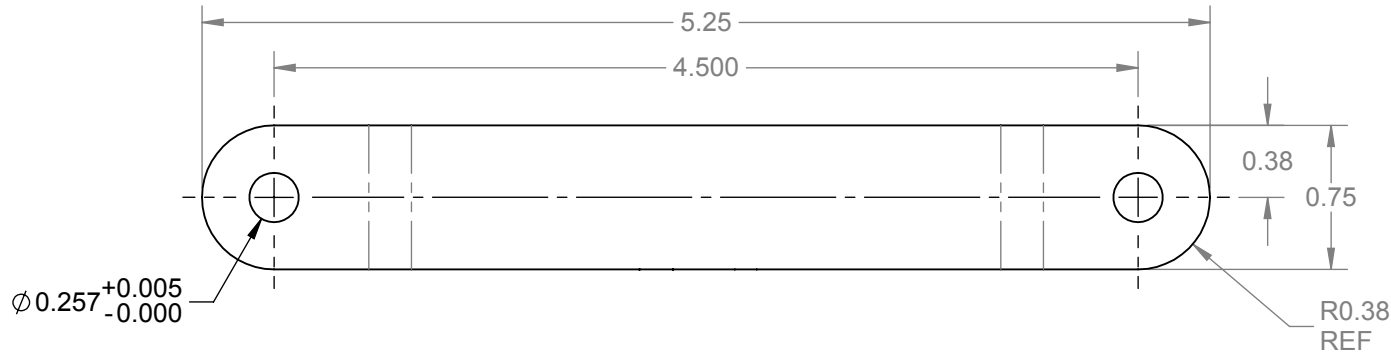
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE GLOSS" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 018 6.1
- 7) WEIGHT: 0.28 lbs
- 8) MASK BEARING BORE PRIOR TO POWDER COAT
- 9) PRESS FIT D2611 BEARING AND STAKE 4 PLACES PER SIDE

PRELIMINARY ISSUE

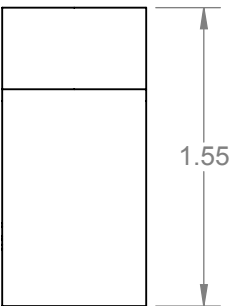
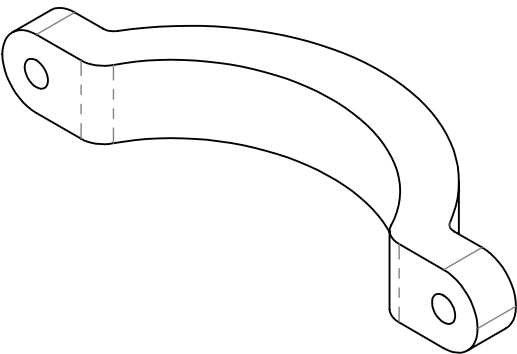
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AJS	DRAWING NO.	REV. A9
MFG. APPR.	JLM	D5283	SHEET 3 OF 9
APPROVED		TITLE	SCALE
DE APPR.		BASKET CLAMP ASSY	NTS
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ENGRAVE P/N TO DEPTH OR
0.010 +/-0.005 ON THIS LOCATION
WITH TOOL TIP RAD OF 0.015 +/-0.005

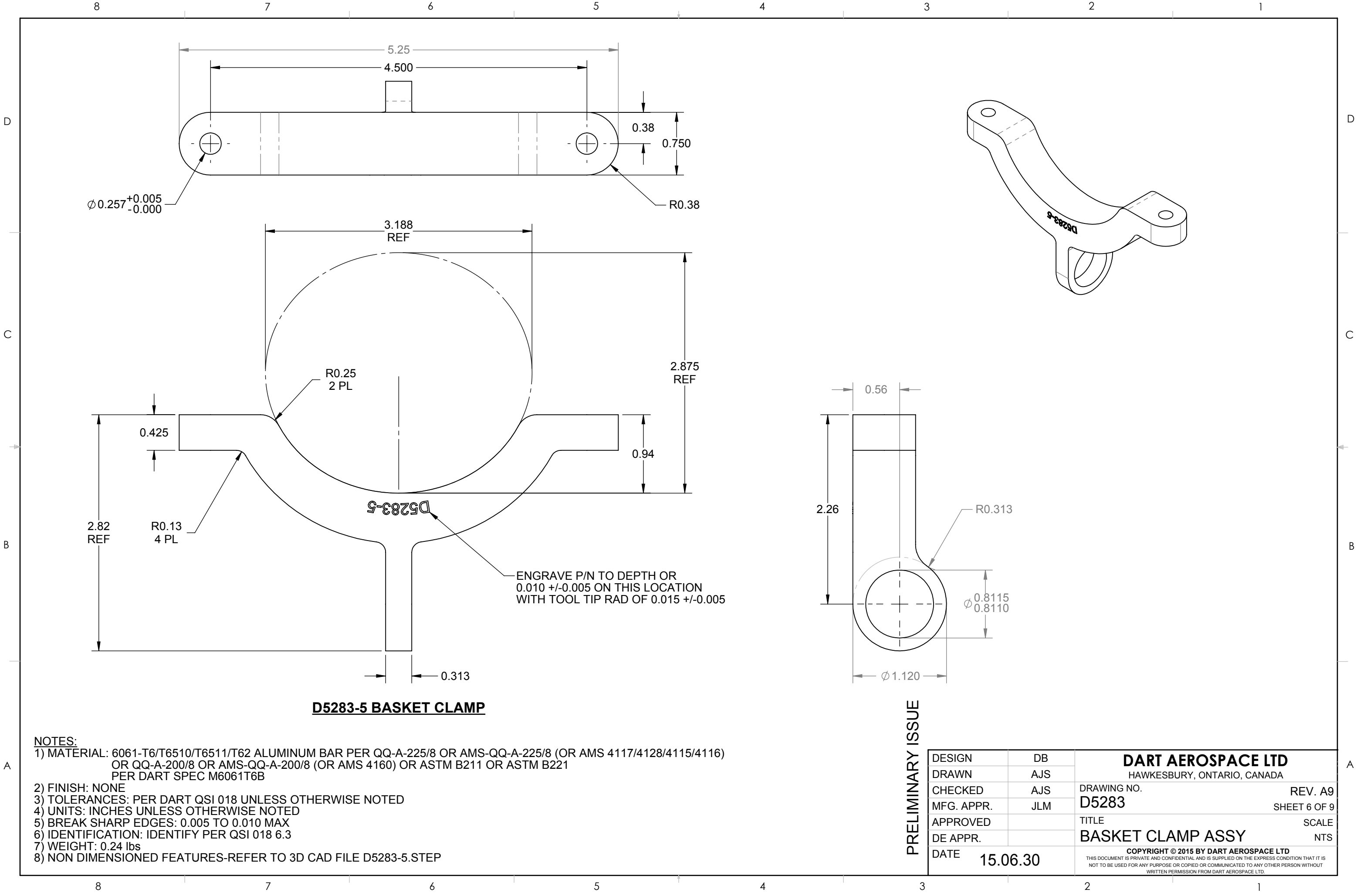
D5283-3 BASKET CLAMP



- NOTES:**
- 1) MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221 PER DART SPEC M6061T6B
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 018 6.3
 - 7) WEIGHT: 0.20 lbs
 - 8) NON DIMENSIONED FEATURES-REFER TO 3D CAD FILE D5283-3.STEP

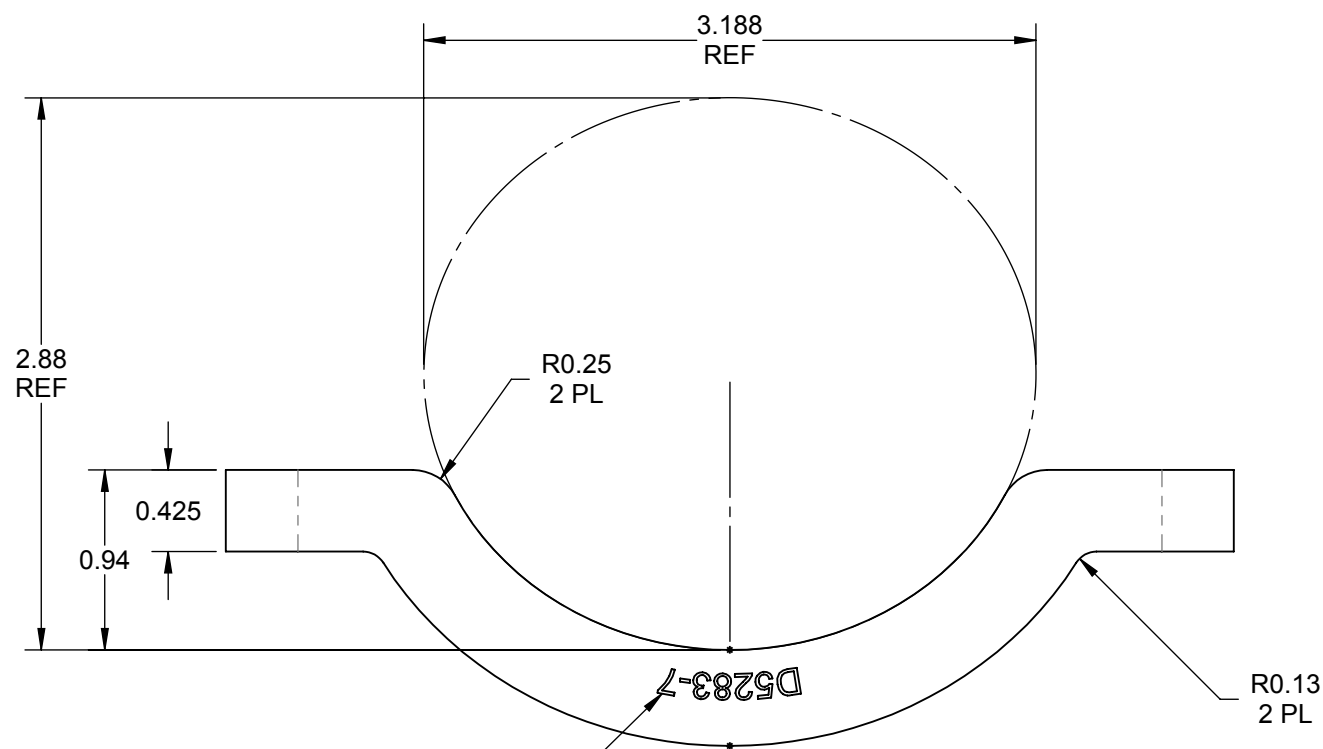
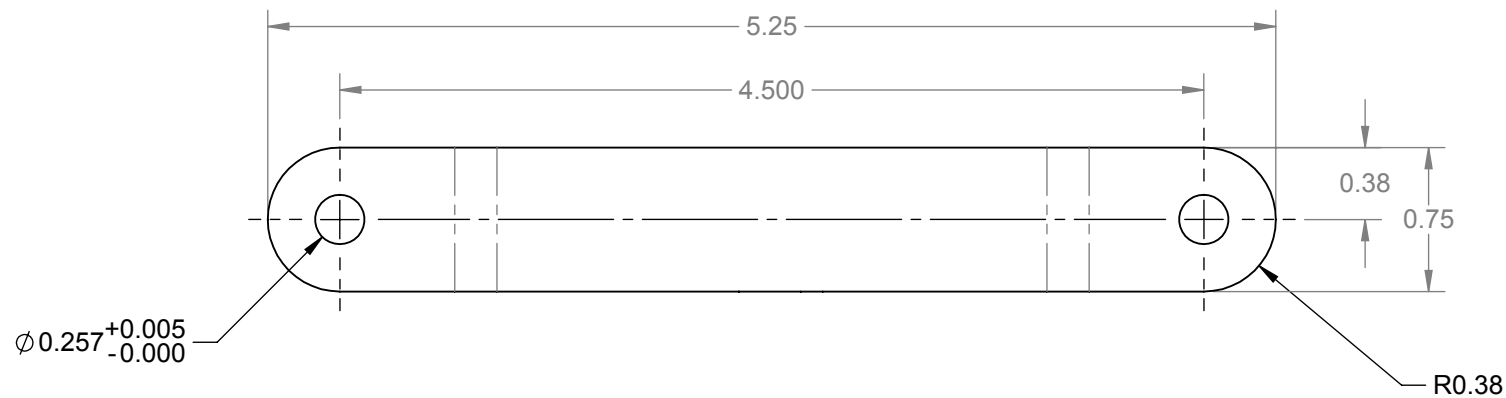
PRELIMINARY ISSUE

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AJS	DRAWING NO. D5283	REV. A9 SHEET 5 OF 9
MFG. APPR.	JLM	TITLE BASKET CLAMP ASSY	
APPROVED			
DE APPR.		SCALE NTS	
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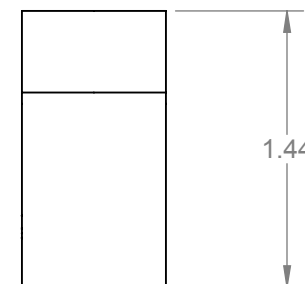
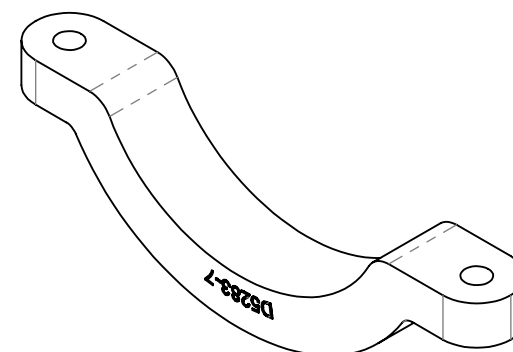
PRELIMINARY ISSUE

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AJS	DRAWING NO. D5283	REV. A9 SHEET 6 OF 9
MFG. APPR.	JLM	TITLE BASKET CLAMP ASSY	SCALE NTS
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DE APPR.			
DATE	15.06.30		



ENGRAVE P/N TO DEPTH OR
0.010 +/-0.005 ON THIS LOCATION
WITH TOOL TIP RAD OF 0.015 +/-0.005

D5283-1 BASKET CLAMP

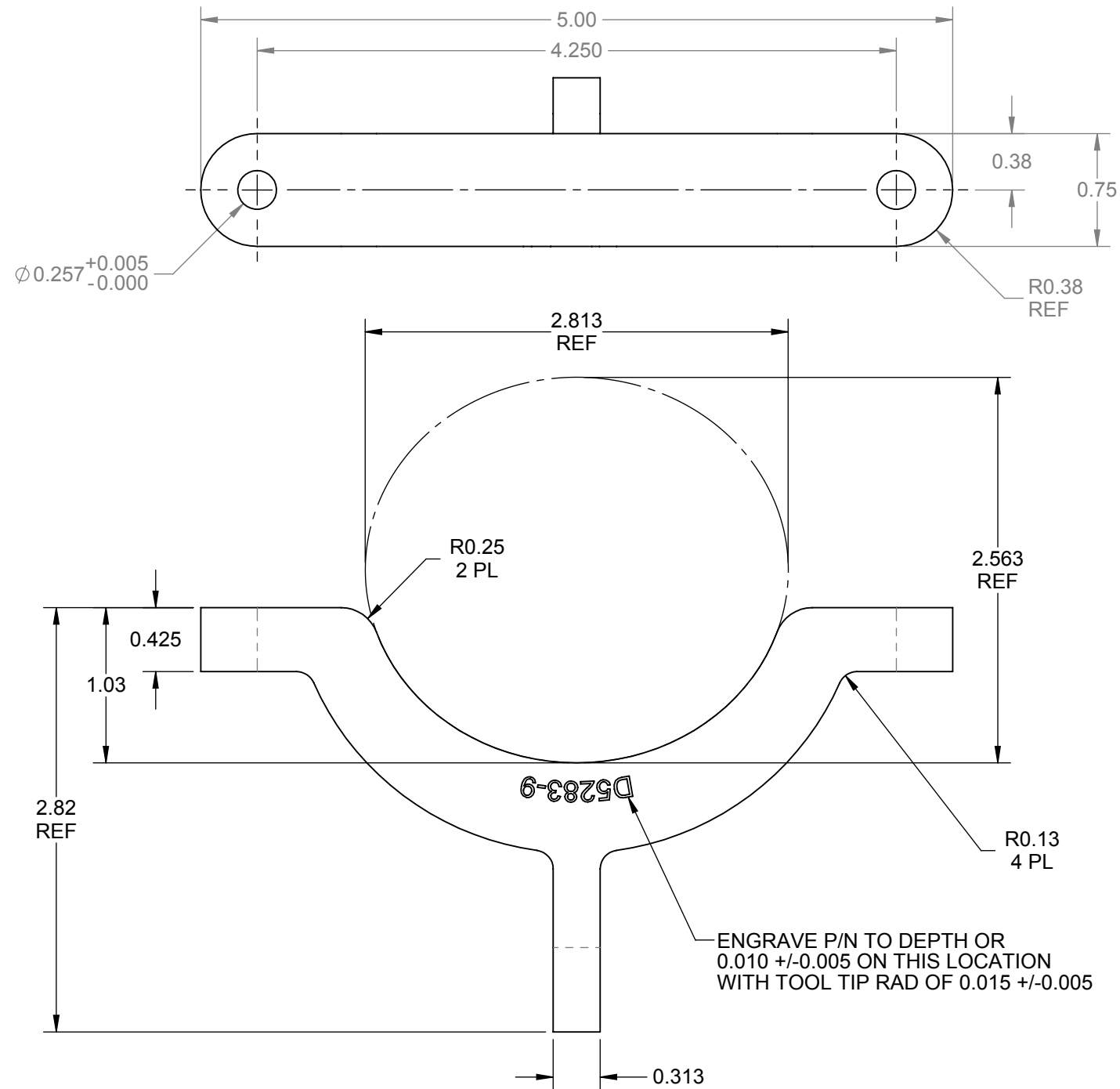


NOTES:

- 1) MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221 PER DART SPEC M6061T6B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 018 6.3
- 7) WEIGHT: 0.20 lbs
- 8) NON DIMENSIONED FEATURES-REFER TO 3D CAD FILE D5283-7.STEP

PRELIMINARY ISSUE

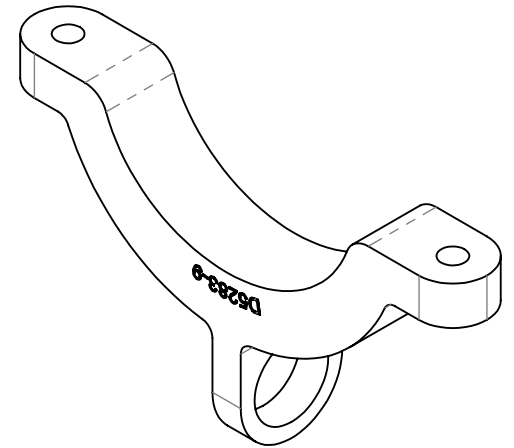
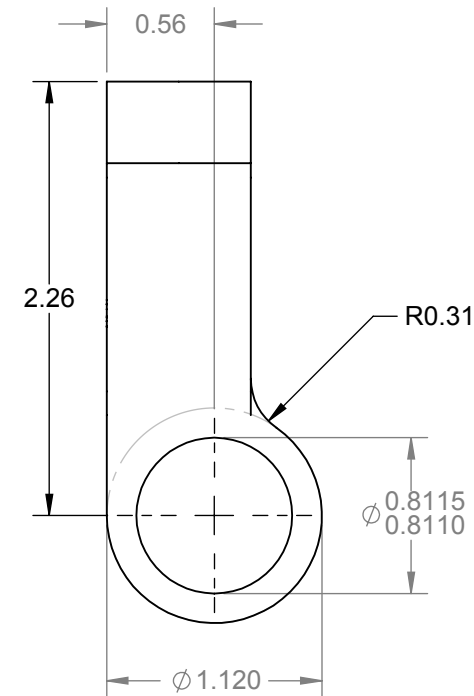
DESIGN	DB	<div>DART AEROSPACE LTD</div> <div>HAWKESBURY, ONTARIO, CANADA</div>	
DRAWN	AJS		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	JLM	D5283	SHEET 7 OF
APPROVED		TITLE	SCALE
DE APPR.		BASKET CLAMP ASSY	NTS
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D5283-9 BASKET CLAMP

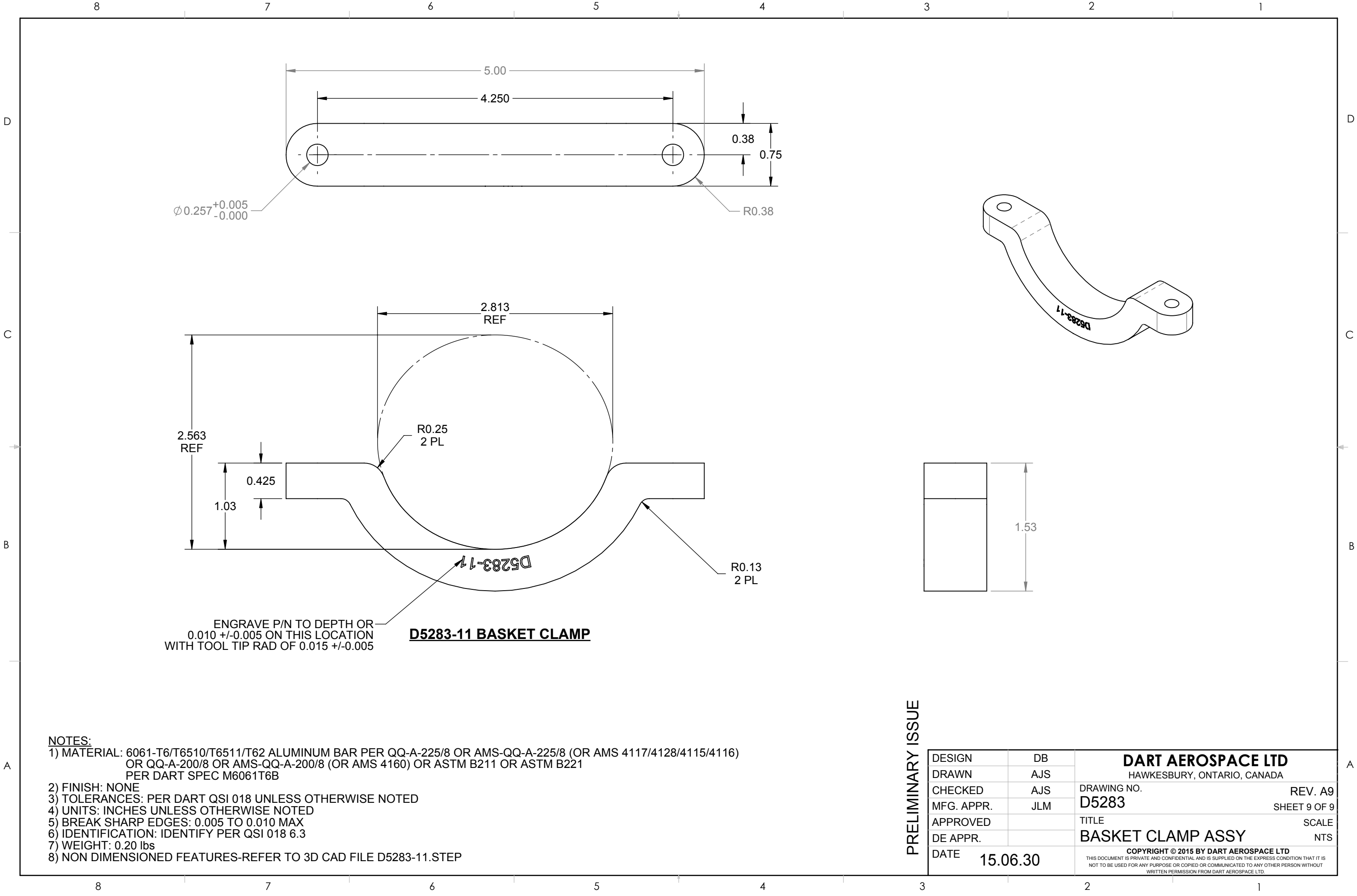
NOTES:

- 1) MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221 PER DART SPEC M6061T6B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 018 6.3
- 7) WEIGHT: 0.24 lbs
- 8) NON DIMENSIONED FEATURES-REFER TO 3D CAD FILE D5283-9.STEP



PRELIMINARY ISSUE

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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CHECKED	AJS	DRAWING NO.	REV. A9
MFG. APPR.	JLM	D5283	SHEET 8 OF 9
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NOTES:

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- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 018 6.3
- 7) WEIGHT: 0.20 lbs
- 8) NON DIMENSIONED FEATURES-REFER TO 3D CAD FILE D5283-11.STEP

PRELIMINARY ISSUE

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AJS	DRAWING NO. D5283	REV. A9
MFG. APPR.	JLM		SHEET 9 OF 9
APPROVED		TITLE	SCALE
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